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RB DB3182-23
Job Sheet 195683



Part No: RB DB3182-23

Job Qty: 5 pcs

Part Name: Main Transmission Drain Tool Hose Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/29/19

Job Tracking No:

Due Date: 6/21/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RB DB3182 Rev F IPP Rev. A 19.05.16 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	5 pcs	6/21/19		0.00	1.00	Small Fab - 1		MLL
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	5 pcs	6/21/19		0.00	0.00	QC 5 - 10		DAS 40 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
130	Packaging 3-1 - Stock - B4B	5 pcs	6/21/19		0.00	0.00	Packaging 3 - 1 - B4B		DAS 28 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		



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Container No: S192336



Part: RB DB3182-23

Job No: 195683

Serial No/Batch: S192336

Revision: F

Inspector:

Exp Date:

Instructions:

Date: 06/20/19

					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - SA	5 pcs	6/21/19	0.00 0.00		QC 21 - SA - 21	DAS 21
					QC 21 - SA - 70	9-30 JUN 2 1 2019
					QC 21 - SA - 53	

Part Op **110** - 1-Cut hose to length. 2-Assemble as per drawing note 7 and 8.
 Descriptions: **120** - (QC5- Inspect part completeness to step on W/O)
130 - (Identify as per dwg & Stock Location: _____)
140 - (QC21- Final Inspection - Work Order Release)

6A075

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
51495K116	COUPLING 1/2" NCKL PLTD BRASS	5 Ea (1 ea)	110-Small Fab - 1	5129663
DTSP10001	Sleeve	5 pcs (1 ea)	110-Small Fab - 1	5177278
K010-0608	Hose Ø1/2 OD x Ø3/8 ID	35 ft (7 ea)	110-Small Fab - 1	5190980

Job Allocations

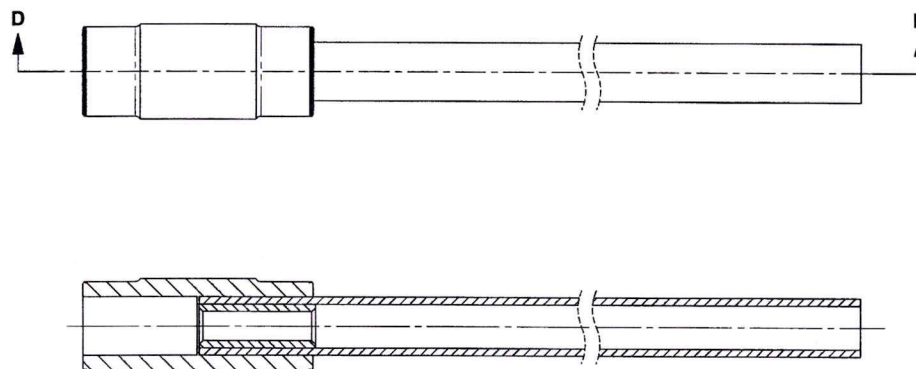
Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	51495K116	5	42	0
	DTSP10001	5	78	0
	K010-0608	35	200	0

Part Specifications

Specifications could not be found.

Plex 6/20/19 11:46 AM dart.boucher.sylvie

ITEM #	QTY	PART #	PART TITLE
27	1	DTSP10001	SLEEVE
28	1	Kuri-Tec#K010-0608 OR EQUIV.	CLEAR PVC TUBING 1/2" OD. X 3/8" ID. X 72" LG.
29	1	McMaster#51495K116 OR EQUIV.	NICKEL-PLATED BRASS PUSH-TO-CONNECT 1/2" OD. TUBE FITTING



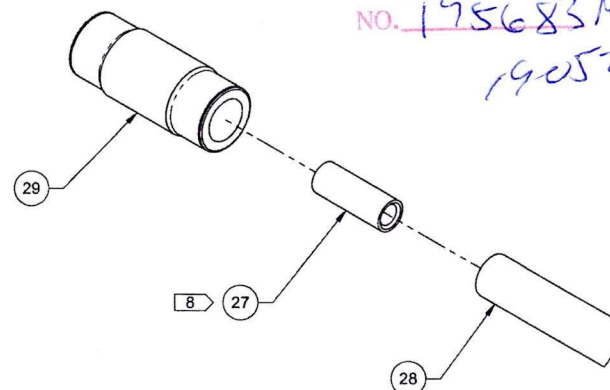
SECTION D-D

RB DB3182-23 MAIN TRANSMISSION DRAIN TOOL HOSE ASSEMBLY

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A
- 7) ASSEMBLE AS SHOWN
- 8) INSTALL ITEM 27 INTO ONE END OF ITEM 28 UNTIL FLUSH

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RETURN TO
ENGINEERING
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 195683 M15
1905-29



DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA TOOL PART # RB DB3182 TITLE MAIN TRANSMISSION DRAIN TOOL SCALE NTS	REV. F
DRAWN	KPT		SHEET 8 OF 8
CHECKED	MBB		
MFG. APPR.	JFC		
APPROVED	<i>[Signature]</i>		
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